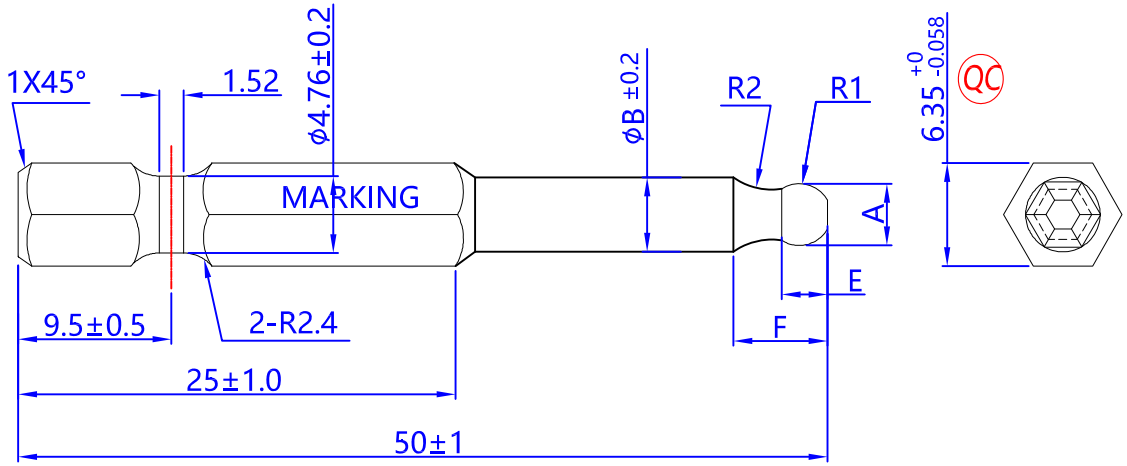
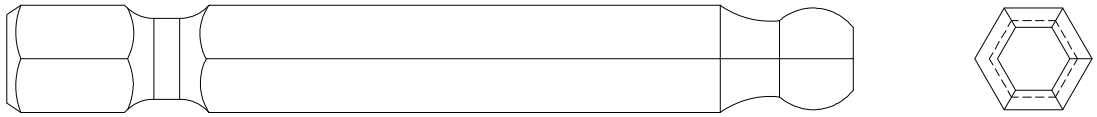


FOR: SW3, SW4, SW5



FOR: SW6

NOTES:

1.MATERIAL:AISI -S2
材料: S2

2.HARDNESS:HRc58-62; DECARBURIZATION-0.127mm PERMISSIBLE ON HEX, NONE ON TIP
硬度: HRC:58-62;柄部允许脱碳层0.127mm，头部不允许有脱碳现象

3.BURRS:NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH A 6.39 mm.HEX GAUGE AFTER STAMPING
批咀外观应无毛刺，六方柄打字后应通过6.39毫米对边的内六方量规

4.FINISH:SAND BLAST
表面处理: 喷砂

5.MARKING:PER TABLE, ALL LETTERS CAPITALIZED,1.5mm HIGHT MIN.CENTER . MARKINGS IN INDECATED AREA STAMPING DIRECTION: FROM SHANK TO TIP.
按表格的要求打字,字高最小1.5mm，在批咀中央位置打字，方向从柄部到头部

6.RUST TEST: NEED RUST FREE AFTER 120 HOURS WHEN SUBJECTED TO THE CONDITIONS OF 32 DEGREES AND 95% RELATIVE HUMIDITY.
防锈测试: 要求通过120小时的恒温恒湿（32度、95%湿度）测试无明显锈迹

7.DIMENSIONS ARE IN mm.
尺寸单位:毫米

PART NO.	SIZE	A $^{+0.0}_{-0.1}$	B	E	F	R1	R2	MARKING	TORQUE (N.m)
W127183	SW 3	3.0	4.0	2.1	4.0	1.25	2.5	3	0.6
W127184	SW 4	4.0	5.0	2.8	5.3	2.0	4.0	4	1.5
W127185	SW 5	5.0	6.0	3.8	6.3	2.5	5.0	5	2.9
W127186	SW 6	6.0	-	4.0	7.6	3.0	5.0	6	5.0

DRWING NO. W127183	TOL UNLESS SPECIFIED 1 PLC DEC : ±0.30 2 PLC DEC : ±0.10 ANGLES : ±0° 50'	ITEM	
SCALE: NO SCALE	REV: 1	SIZE: A4	SHEET: 1/1
Suncraft		PART: 1/4*50MM BALL END SW	
		MATERIAL	

IND	ALTERATIONS	SIGN	DATE
1	更新SW3,SW4,SW5规格	Billy	2024.07.10

DESIGNED	SUNCRAFT	
DRAWN	James	2010.4.1
CHECKED		
APPROVED		