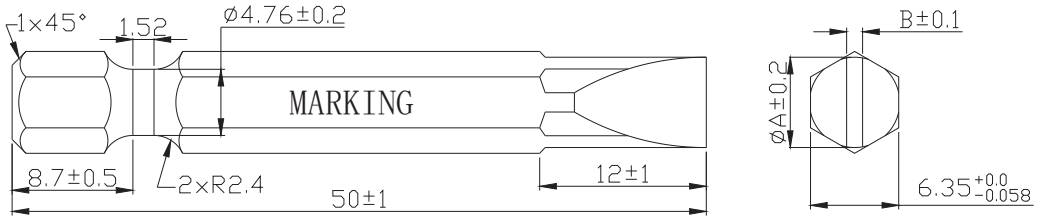
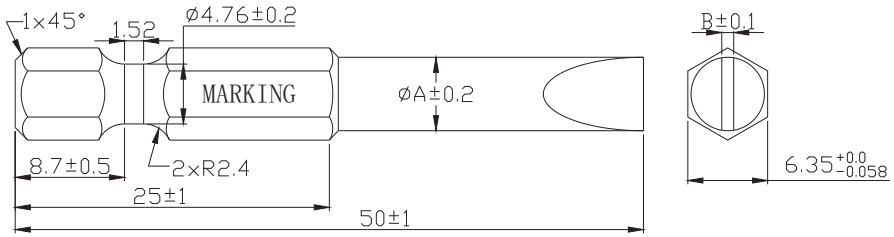
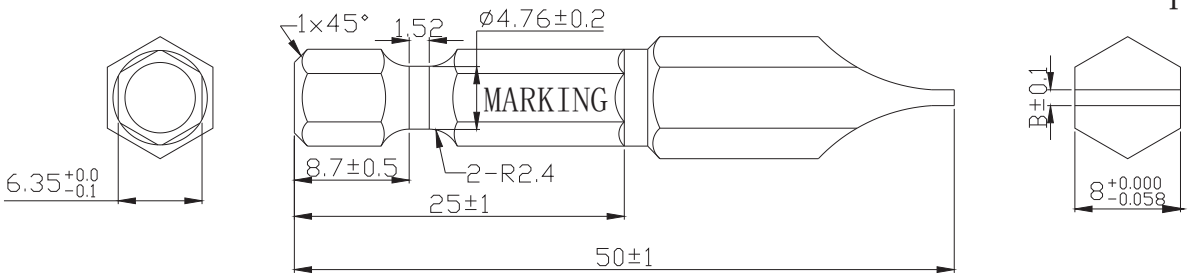


FOR:SL6.5



FOR:SL4;SL4.5;SL5.5;SL6



FOR:SL8

NOTES:

1. MATERIAL:AISI -S2
   材料: S2
2. HARDNESS:HRc58-62; DECARBURIZATION-0.127mm PERMISSIBLE ON HEX,NONE ON TIP
   硬度: HRC:58-62; 柄部允许脱碳层0.127mm,但头部是不允许有脱碳现象
3. BURRS:NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH A 6.39 mm.HEX GAUGE AFTER STAMPING
   批咀外观应无毛刺，六方柄打字后应通过6.39毫米对边的内六方量规
4. FINISH:SAND BLAST
   表面处理: 喷砂
5. MARKING:PER TABLE, ALL LETTERS CAPITALIZED,1.5mm HIGHT MIN.CENTER
   MARKINGS IN INDECATED AREA STAMPING DIRECTION: FROM SHANK TO TIP.
   按表格的要求打字,字高最小1.5mm，在批咀中央位置打字，方向从柄部到头部
6. NO RUST AFTER 120 HOURS SALT SPRAY TEST(32 DEGREE;95% RELATIVE HUMIDITY)
   应通过120小时，温度为32度，相对湿度为95%的盐雾测试
7. DIMENSIONS ARE IN mm.
   尺寸单位:毫米

PART NO.	SIZE	A	B	MARKING	TORQUE (N.m)
W127510	SL4	4.0	0.76	4	2.90
W127511	SL4.5	4.5	0.76	4.5	2.90
W127512	SL5.5	5.5	0.90	5.5	3.90
W127513	SL6	6.0	1.00	6	6.7
W127514	SL6.5	6.5	1.15	6.5	10.50
W127515	SL8	/	1.20	8	12.90

DRWING NO. W127510	TOL UNLESS SPECIFIED 1 PLC DEC: ±0.30 2 PLC DEC: ±0.10 ANGLES: ±0° 50'		
SCALE	REV	SIZE	SHEET
NO SCALE	0	A4	1/1

Suncraft

ITEM

PART: 1/4*50MM BIT SL

MATERIAL

IND	ALTERATIONS	SIGN	DATE
DESIGNED	SUNCRAFT		
DRAWN	James	2010.4.1	
CHECKED			
APPROVED			