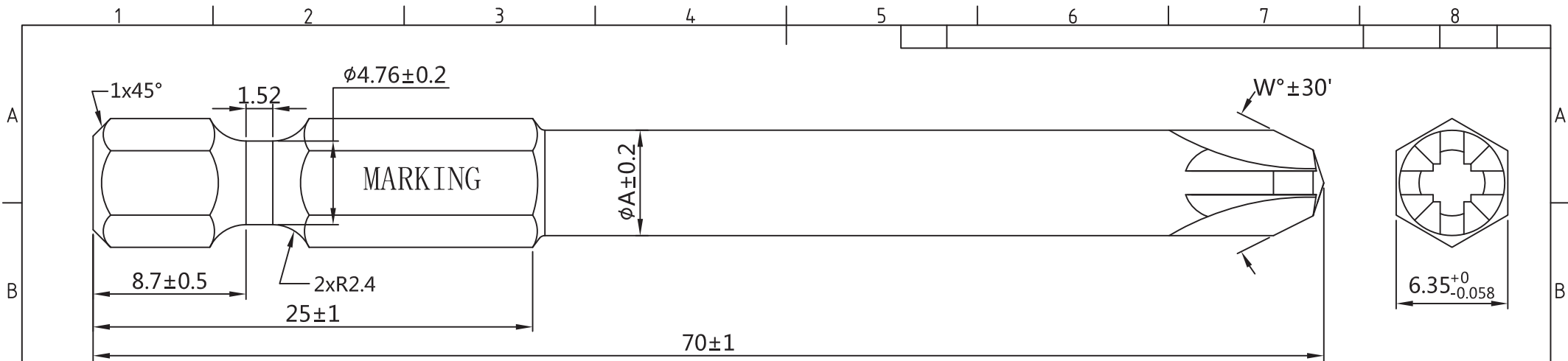




NOTES:

1. MATERIAL:AISI -S2
材料: S2
2. HARDNESS:HRc58-62; DECARBURIZATION-0.127mm PERMISSIBLE ON HEX, NONE ON TIP
硬度: HRC:58-62;柄部允许脱碳层0.127mm,但头部是不允许有脱碳现象
3. BURRS:NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH A 6.39 mm. HEX GAUGE AFTER STAMPING
批咀外观应无毛刺, 六方柄打字后应通过6.39毫米对边的内六方量规
4. FINISH:SAND BLAST
表面处理: 喷砂
5. MARKING:PER TABLE, ALL LETTERS CAPITALIZED, 1.5mm HIGHT MIN. CENTER .MARKINGS IN INDECATED AREA STAMPING DIRECTION: FROM SHANK TO TIP.
按表格的要求打字, 字高最小1.5mm, 在批咀中央位置打字, 方向从柄部到头部
6. NO RUST AFTER 120 HOURS SALT SPRAY TEST (32 DEGREE;95% RELATIVE HUMIDITY)
应通过120小时, 温度为32度, 相对湿度为95%的盐雾测试
7. DIMENSIONS ARE IN mm.
尺寸单位:毫米

PART NO.	SIZE	W	A	MARKING	TORQUE (N.m)
W127560	PZ1	52	5	PZ1	5
W127565	PZ2	53	6	PZ2	14

DRAWING NO. W127560		TOL UNLESS SPECIFIED 1 PLC DEC : ±0.30 2 PLC DEC : ±0.10 ANGLES : ±0° 50'		ITEM 									
SCALE		REV		SIZE		SHEET		PART 1/4*70MM BIT PZ					
NO SCALE		0		A4		1/1							
<i>Suncraft</i>				MATERIAL		IND		ALTERATIONS		SIGN		DATE	
						DESIGNED		SUNCRAFT					
						DRAWN		James		2010.4.1			
						CHECKED							
						APPROVED							