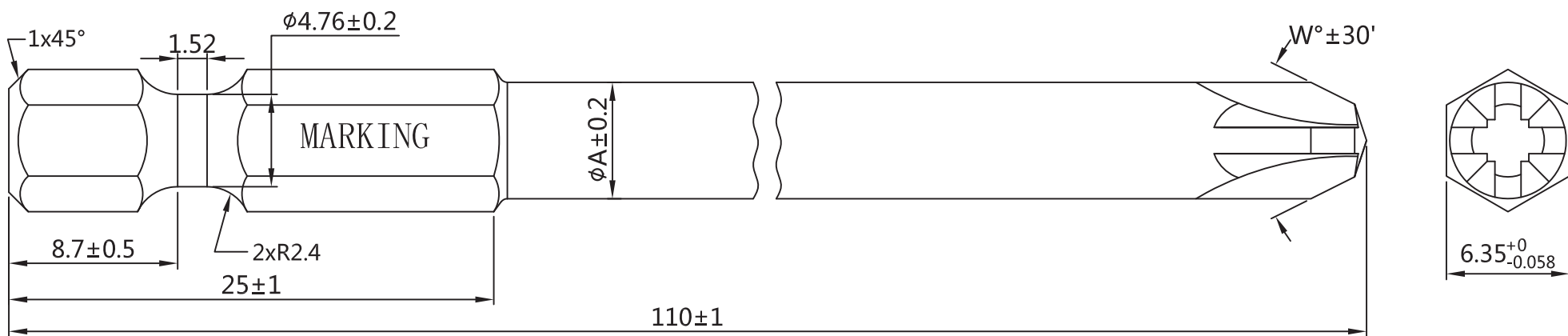


A
B
C
D
E
F



NOTES:

1. MATERIAL:AISI -S2

材料: S2

2. HARDNESS:HRc58-62; DECARBURIZATION-0.127mm PERMISSIBLE ON HEX,
NONE ON TIP

硬度: HRC:58-62;柄部允许脱碳层0.127mm,但头部是不允许有脱碳现象

3. BURRS:NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH
A 6.39 mm. HEX GAUGE AFTER STAMPING

批咀外观应无毛刺, 六方柄打字后应通过6.39毫米对边的内六方量规

4. FINISH:SAND BLAST

表面处理: 喷砂

5. MARKING:PER TABLE, ALL LETTERS CAPITALIZED, 1.5mm HIGHT MIN. CENTER . MARKINGS IN INDECATED AREA
STAMPING DIRECTION: FROM SHANK TO TIP.

按表格的要求打字, 字高最小1.5mm, 在批咀中央位置打字, 方向从柄部到头部

6. NO RUST AFTER 120 HOURS SALT SPRAY TEST(32 DEGREE;95% RELATIVE HUMIDITY)

应通过120小时, 温度为32度, 相对湿度为95%的盐雾测试

7. DIMENSIONS ARE IN mm.

尺寸单位:毫米

PART NO.	SIZE	W	A	MARKING	TORQUE (N.m)
W127562	PZ1	52	5	PZ1	5
W127567	PZ2	53	6	PZ2	14

DRAWING NO. W127562		TOL UNLESS SPECIFIED 1 PLC DEC : ±0.30 2 PLC DEC : ±0.10 ANGLES : ±0° 50'		ITEM  			
SCALE NO SCALE	REV 0	SIZE A4	SHEET 1/1	PART 1/4*110MM BIT PZ			
				MATERIAL	IND	ALTERATIONS	SIGN
					DESIGNED	SUNCRAFT	
					DRAWN	James	2010.4.1
					CHECKED		
					APPROVED		

A
B
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D
E
F