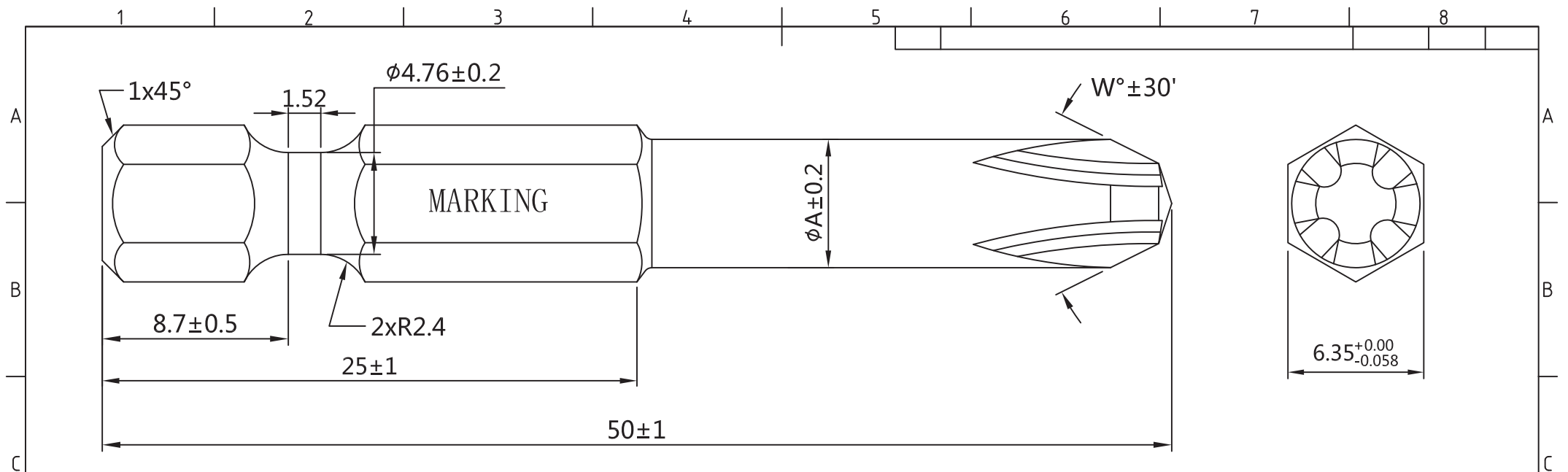




NOTES:

1. MATERIAL:AISI -S2

材料: S2

2. HARDNESS:HRC58-62; DECARBURIZATION-0.127mm PERMISSIBLE ON HEX, NONE ON TIP

硬度: HRC:58-62; 柄部允许脱碳层0.127mm, 但头部是不允许有脱碳现象

3. BURRS:NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH A 6.39 mm

HEX GAUGE AFTER STAMPING

批咀外观应无毛刺, 六方柄打字后应通过6.39毫米对边的内六方量规

4. FINISH:SAND BLAST

表面处理: 喷砂

5. MARKING:PER TABLE, ALL LETTERS CAPITALIZED, 1.5mm HIGHT MIN. CENTER

MARKINGS IN INDECATED AREA STAMPING DIRECTION: FROM SHANK TO TIP.

按表格的要求打字, 字高最小1.5mm, 在批咀中央位置打字, 方向从柄部到头部

6. NO RUST AFTER 120 HOURS SALT SPRAY TEST(32 DEGREE;95% RELATIVE

HUMIDITY)

应通过120小时, 温度为32度, 相对湿度为95%的盐雾测试

7. DIMENSIONS ARE IN mm.

尺寸单位:毫米

PART NO.	SIZE	W	A	MARKING	TORQUE (N.m)
W127520	PH1	52	5	PH1	5
W127521	PH2	53	6	PH2	14
W127522	PH3	53	6	PH3	42

DRAWING NO. W127520		TOL UNLESS SPECIFIED 1 PLC DEC: ±0.30 2 PLC DEC: ±0.10 ANGLES : ±0° 50'		ITEM 					
SCALE		REV		SIZE		SHEET		PART 1/4*50MM BIT PH	
NO SCALE		0		A4		1/1			
								IND	ALTERATIONS
								SIGN	DATE
								DESIGNED	SUNCRAFT
								DRAWN	James
								CHECKED	2010.4.1
								APPROVED	