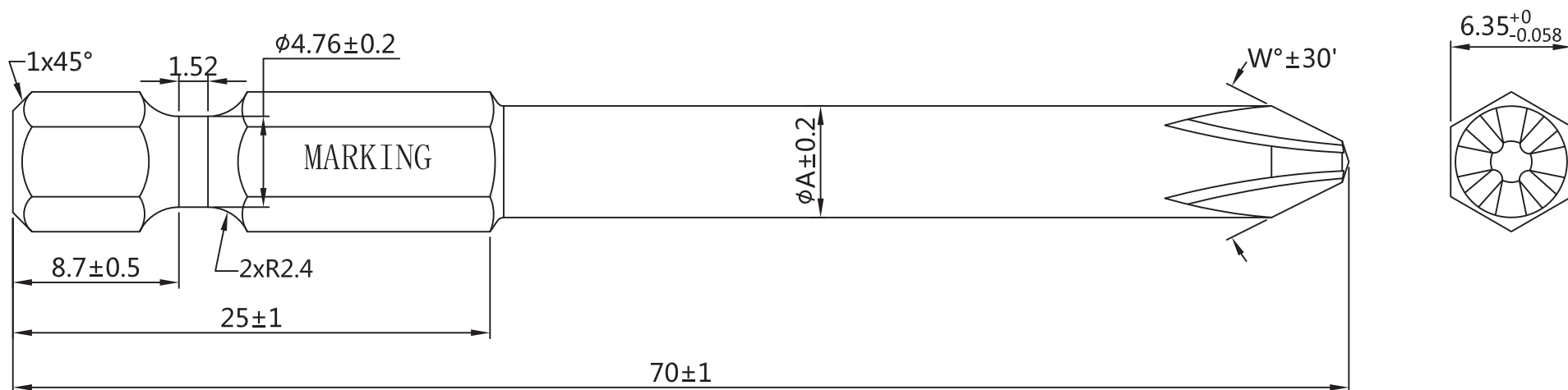




NOTES:

1. MATERIAL: AISI S2

材料: S2

2. HARDNESS: HRC58-62; DECARBURIZATION-0.127mm PERMISSIBLE ON HEX, NONE ON TIP

硬度: HRC:58-62;柄部允许脱碳层0.127mm,但头部是不允许有脱碳现象

3. BURRS: NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH A 6.39 mm. HEX GAUGE AFTER STAMPING

批咀外观应无毛刺,六方柄打字后应通过6.39毫米对边的内六方量规

4. FINISH: SAND BLAST

表面处理: 喷砂

5. MARKING: PER TABLE, ALL LETTERS CAPITALIZED, 1.5mm HIGHT MIN. CENTER . MARKINGS IN INDECATED AREA STAMPING DIRECTION: FROM SHANK TO TIP.

按表格的要求打字,字高最小1.5mm,在批咀中央位置打字,方向从柄部到头部

6. NO RUST AFTER 120 HOURS SALT SPRAY TEST (32 DEGREE; 95% RELATIVE HUMIDITY)

应通过120小时,温度为32度,相对湿度为95%的盐雾测试

7. DIMENSIONS ARE IN mm.

尺寸单位: 毫米

PART NO.	SIZE	W	A	MARKING	TORQUE (N.m)
W127450	PH1	52	5	PH1	5
W127455	PH2	53	6	PH2	14

DRAWING NO. W127450		TOL UNLESS SPECIFIED 1 PLC DEC: ± 0.30 2 PLC DEC: ± 0.10 ANGLES: $\pm 0^{\circ} 50'$		ITEM 			
SCALE	REV	SIZE	SHEET	PART			
NO SCALE	0	A4	1/1	1/4*70MM BIT PH			
Suncraft				MATERIAL			
					IND	ALTERATIONS	SIGN
					DESIGNED	SUNCRAFT	
					DRAWN	James	2010.4.1
					CHECKED		
					APPROVED		