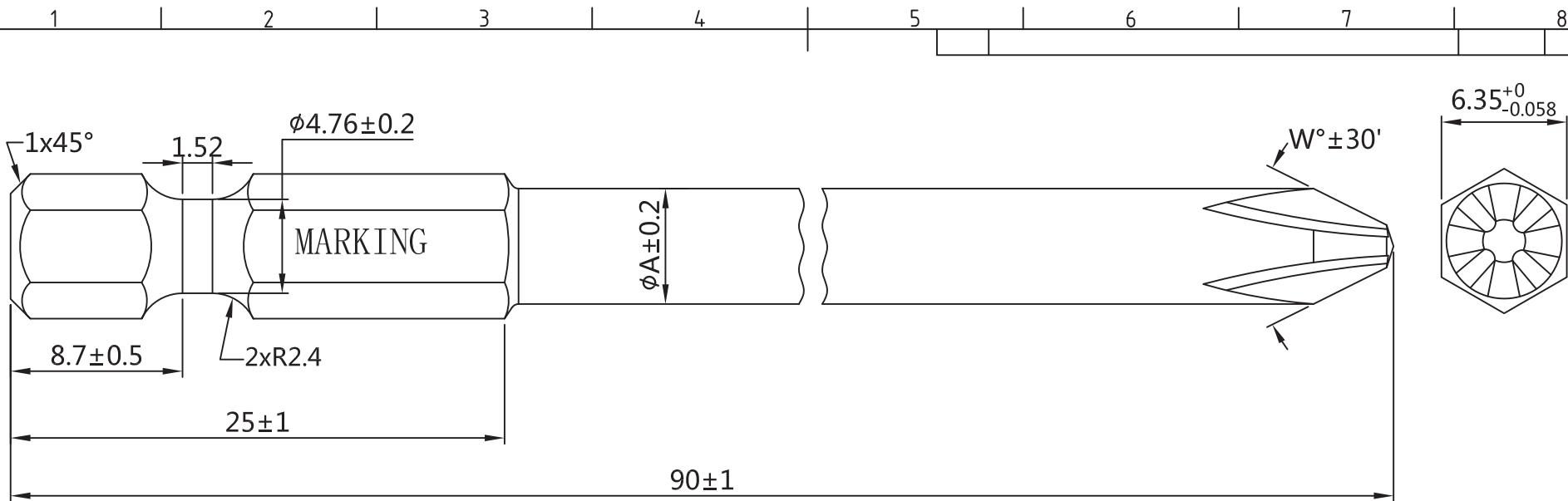




NOTES:

- MATERIAL:AISI -S2
材料: S2
- HARDNESS:HRc58-62; DECARBURIZATION-0.127mm PERMISSIBLE ON HEX, NONE ON TIP
硬度: HRC:58-62;柄部允许脱碳层0.127mm, 但头部是不允许有脱碳现象
- BURRS:NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH A 6.39 mm. HEX GAUGE AFTER STAMPING
批咀外观应无毛刺, 六方柄打字后应通过6.39毫米对边的内六方量规
- FINISH:SAND BLAST
表面处理: 喷砂
- MARKING:PER TABLE, ALL LETTERS CAPITALIZED, 1.5mm HIGHT MIN. CENTER. MARKINGS IN INDECATED AREA STAMPING DIRECTION: FROM SHANK TO TIP.
按表格的要求打字, 字高最小1.5mm, 在批咀中央位置打字, 方向从柄部到头部
- NO RUST AFTER 120 HOURS SALT SPRAY TEST(32 DEGREE;95% RELATIVE HUMIDITY)
应通过120小时, 温度为32度, 相对湿度为95%的盐雾测试
- DIMENSIONS ARE IN mm.
尺寸单位:毫米

PART NO.	SIZE	W	A	MARKING	TORQUE (N.m)
W127451	PH1	52	5	PH1	5
W127456	PH2	53	6	PH2	14

DRWING NO. W127451		TOL UNLESS SPECIFIED 1 PLC DEC: ±0.30 2 PLC DEC: ±0.10 ANGLES : ±0° 50'		ITEM 					
SCALE		REV		SIZE		SHEET		PART 1/4*90MM BIT PH	
NO SCALE		0		A4		1/1		IND	
								ALTERATIONS	
								SIGN	
								DATE	
								DESIGNED	
								SUNCRAFT	
								DRAWN	
								James	
								2010.4.1	
								CHECKED	
								APPROVED	

Suncraft