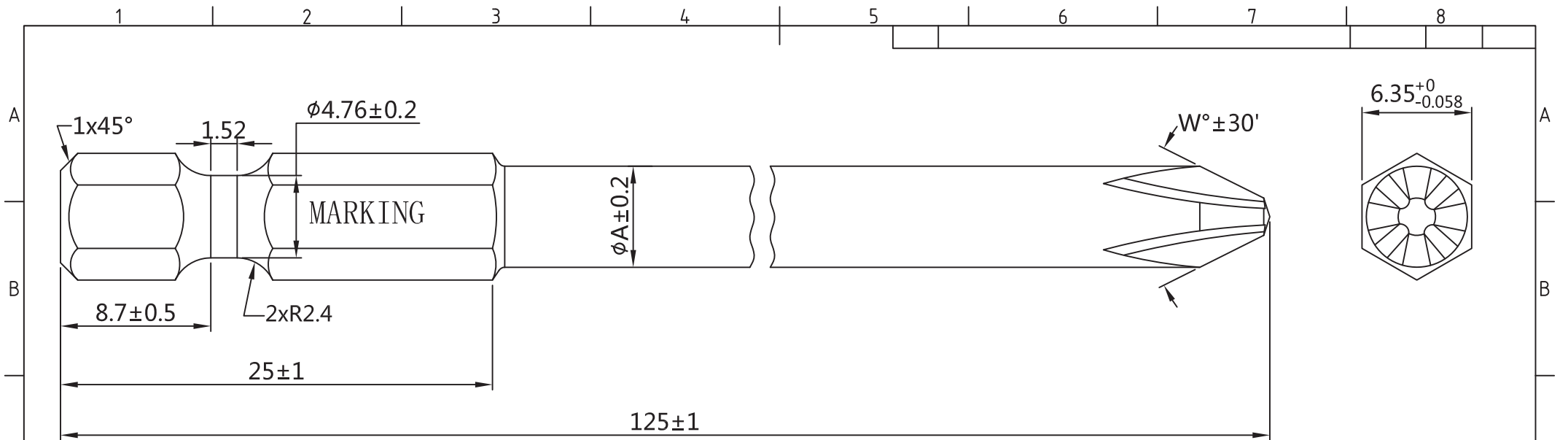




- NOTES:
- MATERIAL:AISI -S2
材料: S2
 - HARDNESS:HRC58-62; DECARBURIZATION-0.127mm PERMISSIBLE ON HEX, NONE ON TIP
硬度: HRC:58-62;柄部允许脱碳层0.127mm,但头部是不允许有脱碳现象
 - BURRS:NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH A 6.39 mm. HEX GAUGE AFTER STAMPING
批咀外观应无毛刺, 六方柄打字后应通过6.39毫米对边的内六方量规
 - FINISH:SAND BLAST
表面处理: 喷砂
 - MARKING:PER TABLE, ALL LETTERS CAPITALIZED, 1.5mm HIGHT MIN.CENTER .MARKINGS IN INDECATED AREA
STAMPING DIRECTION: FROM SHANK TO TIP.
按表格的要求打字,字高最小1.5mm,在批咀中央位置打字,方向从柄部到头部
 - NO RUST AFTER 120 HOURS SALT SPRAY TEST(32 DEGREE;95% RELATIVE HUMIDITY)
应通过120小时,温度为32度,相对湿度为95%的盐雾测试
 - DIMENSIONS ARE IN mm.
尺寸单位:毫米

PART NO.	SIZE	W	A	MARKING	TORQUE (N.m)
W127453	PH1	52	5	PH1	5
W127458	PH2	53	6	PH2	14

DRAWING NO. W127453		TOL UNLESS SPECIFIED 1 PLC DEC: ±0.30 2 PLC DEC: ±0.10 ANGLES : ±0° 50'		ITEM 							
SCALE		REV	SIZE	SHEET	PART 1/4*125MM BIT PH						
NO SCALE		0	A4	1/1							
Suncraft						IND	ALTERATIONS		SIGN	DATE	
						DESIGNED		SUNCRAFT			
						DRAWN		James		2010.4.1	
					CHECKED						
MATERIAL					APPROVED						