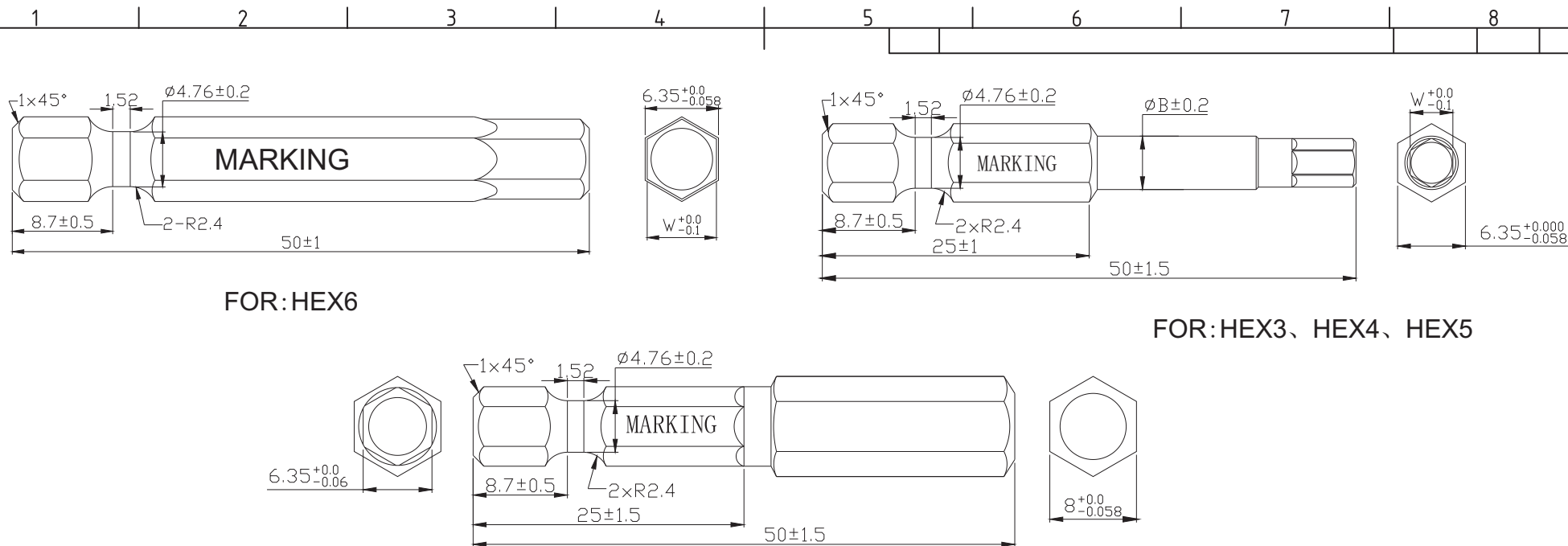




NOTES.

1. MATERIAL:AISI -S2

材料: S2

2. HARDNESS:HRc58-62; DECARBURIZATION-0.127mm PERMISSIBLE  
ON HEX,NONE ON TIP

硬度: HRC:58-62; 柄部允许脱碳层0.127mm,但头部是不允许有脱碳现象

3. BURRS:NONE PERMISSIBLE, HEX PORTION OF BIT MUST PASS THROUGH  
A 6.39 mm. HEX GAUGE AFTER STAMPING

批咀外观应无毛刺, 六方柄打字后应通过6.39毫米对边的内六方量规

4. FINISH:SAND BLAST

表面处理: 喷砂

5. MARKING:PER TABLE, ALL LETTERS CAPITALIZED,1.5mm HIGHT MIN.  
CENTER MARKINGS IN INDECATED AREA STAMPING DIRECTION: FROM  
SHANK TO TIP.

按表格的要求打字,字高最小1.5mm, 在批咀中央位置打字,方向从柄  
部到头部

6. NO RUST AFTER 120 HOURS SALT SPRAY TEST(32 DEGREE;95% RELATIVE  
HUMIDITY)应通过120小时, 温度为32度, 相对湿度为95%的盐雾测试

7. DIMENSIONS ARE IN mm.

尺寸单位:毫米

| PART NO. | SIZE  | W | B | MARKING | TORQUE<br>(N.m) |
|----------|-------|---|---|---------|-----------------|
| W127193  | HEX 3 | 3 | 4 | 3       | 7.6             |
| W127194  | HEX 4 | 4 | 5 | 4       | 18.0            |
| W127195  | HEX 5 | 5 | 6 | 5       | 35.0            |
| W127196  | HEX 6 | 6 | / | 6       | 61.0            |
| W127198  | HEX 8 | 8 | / | 8       | 71              |

|                               |     |                                                                                  |       |                         |          |             |           |
|-------------------------------|-----|----------------------------------------------------------------------------------|-------|-------------------------|----------|-------------|-----------|
| DRAWING NO.<br><b>W127193</b> |     | TOL UNLESS SPECIFIED<br>1 PLC DEC: ±0.30<br>2 PLC DEC: ±0.10<br>ANGLES : ±0° 50' |       | ITEM<br>                |          |             |           |
| SCALE                         | REV | SIZE                                                                             | SHEET | PART                    |          |             |           |
| NO SCALE                      | 0   | A4                                                                               | 1/1   | <b>1/4*50MM BIT HEX</b> |          |             |           |
| <b>Suncraft</b>               |     |                                                                                  |       | MATERIAL                | IND      | ALTERATIONS | SIGN DATE |
|                               |     |                                                                                  |       |                         | DESIGNED | SUNCRAFT    |           |
|                               |     |                                                                                  |       |                         | DRAWN    | James       | 2010.4.1  |
|                               |     |                                                                                  |       |                         | CHECKED  |             |           |
|                               |     |                                                                                  |       |                         | APPROVED |             |           |