

NEW STYLE ADJUSTABLE HAND REAMERS

The new adjustable hand reamers are not interchangeable with the previous **75080** 'H' style. They have a different number of blades and the replacement blade sets will not fit old style reamers

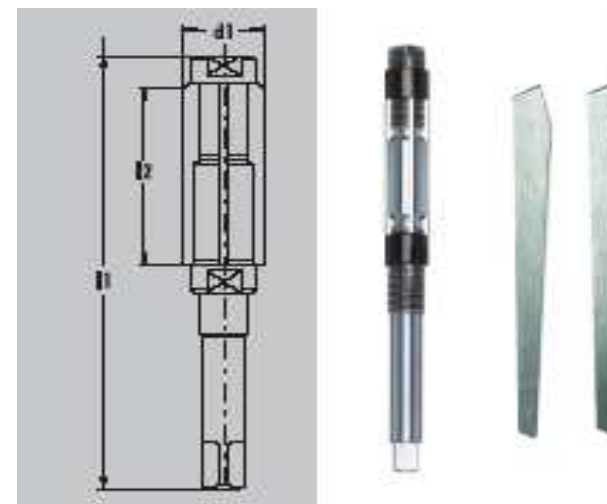
Sets Of Blades **75280** can be sold to fit older style, but in future we need to ask which blade is required.

The screw-on pilots **75180** have been discontinued, they will not fit the new reamers. If we have stock, sell them only to fit the older style reamer.

The pairs of Nuts **75380** are obsolete they do not fit the new reamers.

There are 3 fewer sizes as the adjustment range cover more sizes with only 15 sizes to cover the previous 19 reamers. There were no spare parts in Cleveland range

NOTE:- there is a small overlap between some sizes see notes in **Green**



Old 75080				New 75090											
Old Range BS 3088			Blades	New Size Range			Blades	Flute	Overall	Shank	Shank	Quick Guide to Replacement New Numbers			Use tap
Imperial		Metric	Z	Metric	Imperial	Z	Length	Length	Square	Diameter	Presto			Wrench	
V	1/4 - 9/32	6.35 - 7.14	4	Obsolete	Obsolete	4			3.0		V	Obsolete			
W	9/32 - 5/16"	7.14 - 7.94	4	Obsolete	Obsolete	4			3.5		W	Obsolete			
Z	5/16 - 11/32"	7.94 - 8.37	4	8 - 9 mm	5/16 - 23/64"	5	32	111	4.3		Z	750908.0 don't ask just supply			X
Y	11/32 - 3/8"	8.37 - 9.52	4	9 - 10 mm	23/64 - 25/64"	5	32	115	4.3		Y	750909.0 don't ask just supply			X
H1	3/8 - 13/32"	9.52 - 10.31	6	9 - 10 mm	23/64 - 25/64"	5	32	115	4.3		H1	750909.0 may require 10 if doing 13/32" or 10.25mm ▼			X
H2	13/32 - 7/16"	10.3 - 11.11	6	10 - 11 mm	25/64 - 7/16"	5	35	120	4.9		H2	7509010.0 don't ask just supply			Y or 101
H3	7/16 - 15/32"	11.11 - 11.9	6	11 - 12 mm	7/16 - 15/32"	5	35	125	6.2		H3	7509011.0 don't ask just supply			Y or 101
H4	15/32 - 17/32"	11.9 - 13.49	6	12 - 13.5	15/32 - 17/32"	5	42	130	6.2		H4	7509012.0 don't ask just supply			Y or 101
H5	17/32 - 19/32"	13.49 - 15.08	6	13.5 - 15.5	17/32 - 39/64"	5	50	145	7.0		H5	7509013.5 don't ask just supply			Y or 101
H6	19/32 - 21/32"	15.08 - 16.66	6	15.5 - 18	39/64 - 45/64"	5	60	165	8.0		H6	7509015.5 may require 13.5 if doing 19/32" Or 15.25mm ▲			Y or 101
H7	21/32 - 23/32"	16.66 - 18.25	6	15.5 - 18	39/64 - 45/64"	5	60	165	8.0		H7	7509015.5 don't ask just supply			Y or 101
H8	23/32 - 25/32"	18.25 - 19.86	6	18 - 21 mm	45/64 - 53/64"	5	65	180	9.0		H8	7509018.0 don't ask just supply			Y or 101
H9	25/32 - 27/32"	19.84 - 21.43	6	18 - 21 mm	45/64 - 53/64"	5	65	180	9.0		H9	7509018.0 don't ask just supply			Y or 101
H10	27/32 - 15/16"	21.42 - 23.81	6	21 - 24 mm	53/64 - 15/16"	6	70	190	10.0		H10	7509021.0 don't ask just supply			Y or 101
H11	15/16 - 1-1/16"	23.81 - 26.98	6	24 - 27.5	15/64 - 1-5/64"	6	75	205	11.0		H11	7509024.0 don't ask just supply			102
H12	1-1/16 - 1-3/16"	26.98 - 30.16	6	27.5 - 31.5	1-5/64 - 1-29/64"	6	80	225	12.0		H12	7509027.4 don't ask just supply			102
H13	1-3/16 - 1-11/32"	30.16 - 34.13	6	31.5 - 37	1-5/64 - 1-29/64"	6	90	240	14.5		H13	7509031.5 may require 27.5 if doing 1-3/16" or 31mm ▲			103
H14	1-11/32 - 1-1/2"	34.13 - 38.1	6	37 - 45 mm	1-29/64 - 1-49/64"	6	100	285	16.0		H14	7509037.0 may require 31.5 if doing 1-7/16" or 36.5mm ▲			103
H15	1-1/2" - 1-13/16"	38.1 - 46.03	6	45 - 55 mm	1-49/64 - 2-5/32"	6	109	320	20.0		H15	7509045.0 may require 37 if doing 1-3/4" or 44.5mm ▲			104
H16	1-13/16 - 2-7/32"	46.03 - 56.35	6	45 - 55 mm	1-49/64 - 2-5/32"	6	109	320	20.0		H16	7509045.0 don't ask just supply			104
H17	2-7/32" - 2-3/4"	56.35 - 69.86	6	55 - 65mm	2-5/32 - 2-9/16"	8	120	350	24.0		H17	7509055.0 don't ask just supply			105
H18	2-3/4" - 3-11/32"	69.85 - 84.93	6	Obsolete	Obsolete						H18	obsolete			

note coloured lines cover two 'H' sizes

Need to ask what size for items in green

The new numbers use the Size 8.0 after the Presto numbers.