

Screw Extractor Size	Screw or Bolt Sizes				Size of drill to use for medium tensile screws and studs.		Size of drill to use for high tensile strength (75 tons/Sq inch or over) screws and studs.	
1	1/8" - 3/16"	M2.5 - M4	#3-#6		5/64"	2.0mm	5/64"	2.0mm
2	1/4"	M5 - M6	#6 - #12		7/64"	2.8mm	1/8"	3.0mm
3	5/16" - 3/8"	M7 - M8	#14		5/32"	4.0mm	11/64"	4.3mm
4	7/16"	M10	1/8" NPT	1/8" BSP	1/4"	6.4mm		7.0mm
5	1/2" - 5/8"	M12 - M16	1/4" NPT	1/4" BSP	17/64"	6.8mm		7.3mm
6	3/4"	M20	3/8" NPT	3/8" BSP	13/32"	10.4mm	7/16"	11.0mm
7	7/8" - 1"	M22 - M25	1/2" NPT	1/2" BSP	17/32"	13.5mm	9/16"	14.5mm
8	1.3/8"	M27 - M36	3/4" NPT	3/4" BSP	13/16"	20.7mm	27/32"	21.5mm
9	1.3/4"	M36 - M52	1" NPT	1" BSP	1.1/16"	27.0mm	1.3/32"	28.0mm
10		M52 - M68	1.1/4" NPT	1.1/4" BSP	1.5/16"	33.5mm		35.0mm
11		M68-M72			1.9/16"	40.0mm		41.0mm
12		M72-M90			1.15/16"	49.0mm		50.0mm